

JT40RAD

Performance Table

Module	Item	Model	JT40RAD									
			20V (in preparation)			55V			110V			
Injection Unit	Screw cylinder type		K	A	B (OP)	K	A	B (OP)	K	A	B (OP)	
	Screw diameter	in	0.71	0.79	0.87	0.98	1.10	1.26	1.26	1.38	1.57	
	Screw stroke	in	2.559			3.543			4.331			
	Theoretical injection capacity	in ³	1.04	1.22	1.53	2.69	3.36	4.39	5.37	6.47	8.42	
	Injection capacity (GP-PS)	oz	0.6	0.7	0.8	1.5	1.8	2.4	3.0	3.6	4.6	
	Standard	Injection pressure (Max.)	psi	32200	26110	21610	32780	26110	20020	31180	26110	20020
		Holding pressure (Max.)	psi	29010	23500	19440	29440	23500	17980	28140	23500	17980
		Injection speed	in/s	11.81			10.63			6.30		
		Injection rate	in ³ /s	4.7	5.8	7.0	8.1	10.1	13.3	7.9	9.4	12.3
		Plasticizing rate (GP-PS)	oz/s	0.14	0.18	0.22	0.20	0.24	0.29	0.29	0.39	0.49
		Screw speed	rpm	500			350			300		
	Low-inertia (HR) OP	Injection pressure (Max.)	psi	35820	29010	23930	36410	29010	22190	34660	29010	22190
		Holding pressure (Max.)	psi	32200	26110	21610	32780	26110	20020	31180	26110	20020
		Injection speed	in/s	13.78			13.78			7.87		
		Injection rate	in ³ /s	5.5	6.7	8.1	10.5	13.2	17.2	9.8	11.7	15.3
		Plasticizing rate (GP-PS)	oz/s	0.14	0.18	0.22	0.20	0.24	0.29	0.29	0.39	0.49
		Screw speed	rpm	500			350			300		
	High-speed (HS) OP	Injection pressure (Max.)	psi	35820	29010	23930	36410	29010	22190	—	—	—
		Holding pressure (Max.)	psi	32200	26110	21610	32780	26110	20020	—	—	—
		Injection speed	in/s	21.65			19.69			—		
		Injection rate	in ³ /s	8.6	10.6	12.8	15.0	18.8	24.6	—	—	—
		Plasticizing rate (GP-PS)	oz/s	0.14	0.18	0.22	0.20	0.24	0.29	—	—	—
		Screw speed	rpm	500			350			—		
	Clamping Unit	Nozzle touch force	US ton	1.65			1.65			1.65		
		Nozzle stroke from platen	in	0.8								
		Type of nozzle		Open nozzle (Tip type)								
		Cylinder temperature control		Cylinder: 3 / Nozzle: 1								
Heater wattage		kW	2.8			5.1			7.1			
Mechanism			Double toggle									
Clamping force		US ton	44.1									
Daylight opening (Max.)		in	18.50									
Opening stroke (Max.)		in	7.87									
Mold height		in	6.693~10.630									
Mold size (Max.)		in	14.37×14.37									
Lower mold weight (Max.)	lb	496×2 Molds										
Table outside diameter	in	40.63										
Ejector point		1 point										
Ejector force	US ton	1.98										
Ejector stroke	in	1.575										
Miscellaneous	Machine weight	US ton	3.3 (3.5)*			3.5 (3.7)*			3.7			
	Machine dimensions (LxWxH)	ft	7.30×4.00×8.77			7.30×4.00×9.33			7.30×4.00×10.18			
	Machine dimensions (HS) (LxWxH)	ft	7.30×4.00×10.00			7.30×4.00×10.73			—			
	Table height	ft	2.92									

Remarks:

1. Maximum injection pressure and maximum holding pressure may be restricted due to molding condition.
2. The theoretical injection capacity is (cross sectional area of cylinder) x (stroke of screw).
3. The injection capacity is applicable for GP-PS and variable according to the grade of resin, molding conditions and mold.
4. The plasticizing rate is applicable for GP-PS.
5. PC, HPVC, other engineering plastic, etc., low temperature setting and high speed molding may require a high torque depending on the grade or molding conditions. Please contact us if you plan.

Note:

1. Due to continual improvements, specifications are subject to change without notice.
2. Actual figures of the specification will vary depending on final machine configuration. Please contact us if you require more specific data.
3. Performance specifications are based on theoretical data.
4. Low inertia injection specifications and high-speed injection specifications can be handled as option.
5. Values in parentheses () * in the table are for high-speed injection specifications.
6. Screw cylinder size B is optional.
7. 1 MPa = 10.2 kgf/cm², 1 kN = 0.102 tf

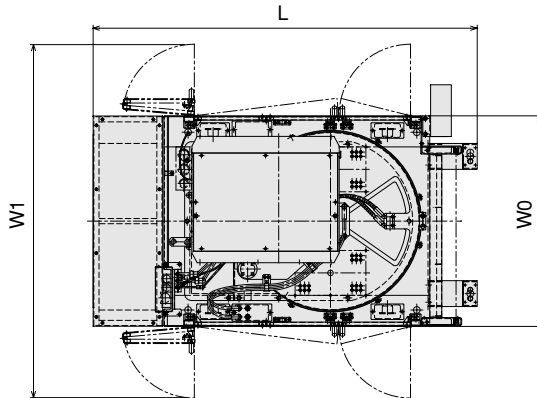


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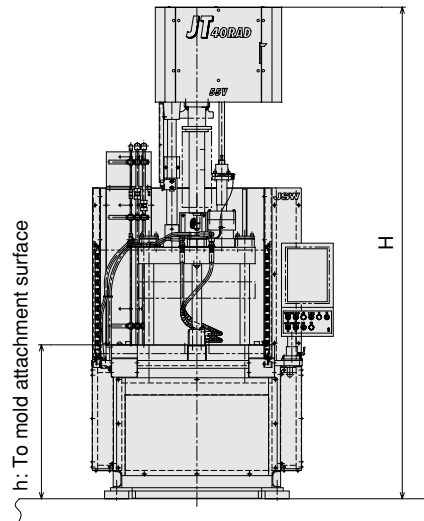
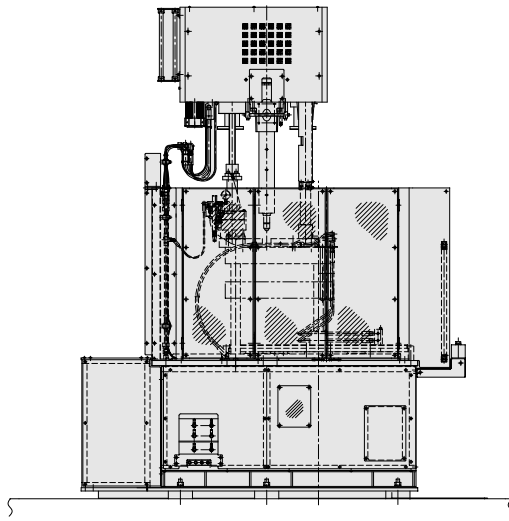
Dimensions of Machine



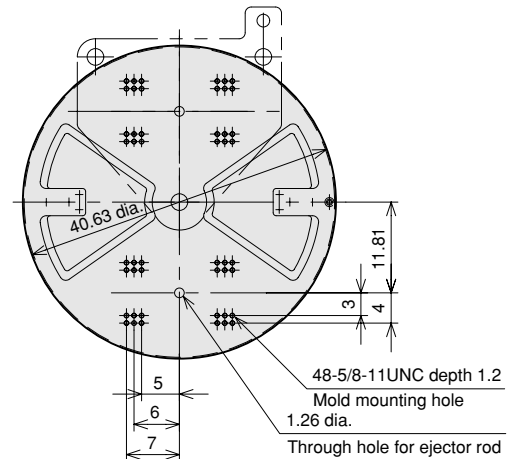
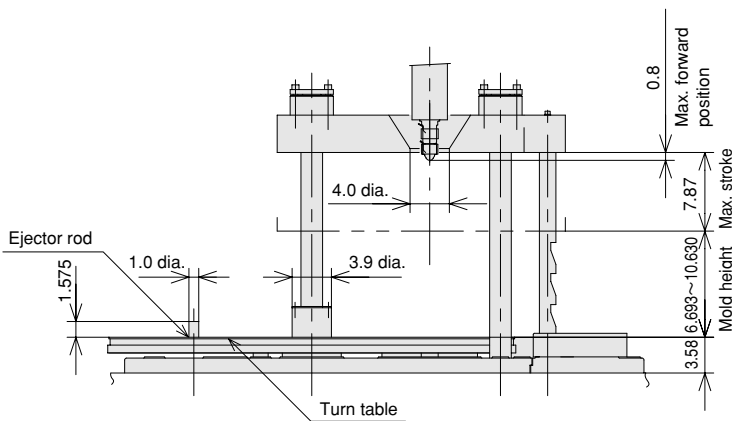
■ Dimensions of machine

(Unit: ft)

Model	L	W0	W1	H		h	
				MIN.	MAX.		
JT40RAD	20V	7.30	4.00	6.73	7.10	8.77	2.92
	20V-HR				7.10	8.77	
	20V-HS				8.33	10.00	
	55V				7.66	9.33	
	55V-HR				7.66	9.33	
	55V-HS				9.06	10.73	
	110V				8.50	10.18	
	110V-HR				8.50	10.18	



Mold Related Dimensions



■ Total Power Capacity

Machine Model	Injection unit	Total Power Capacity (kVA)		
		Standard Injection	Low-inertia Injection	High Speed Injection
JT40RAD	20V	19.39	19.39	20.71
	55V	23.83	23.83	24.79
	110V	26.47	27.94	—

Note 1: The above incoming line size and main breaker capacity are values obtained by adding the capacity of molding machine unit to the capacity of mold thermal control/hydraulic unit, which is optional.

Note 2: We recommend that the rated interrupting current of the main power supply breaker is more than 25 kA at AC400V/460V.

■ Capacity of Cooling Water (outline)

Model	Injection unit	Cooling Water Capacity for Barrel Temperature Control (ft ³ /h)
JT40RAD	20V	10.59
	55V	
	110V	

Note: The above figures do not include the required quantity of water for the mold temperature controller.

■ Capacity of Air

Compressed air pressure	psi	72.5
Compressed air necessity volume	NI/min	2